

The Effect of a TiO₂ Support on the Oxidation of Carbon Monoxide over a Vanadium Oxide Catalyst

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The catalytic activity of V₂O₅ for the oxidation of CO was significantly lowered by supporting on TiO₂; this is in contrast to the known promoting effect of TiO₂ for the oxidation of hydrocarbons.

The use of a TiO₂ support promotes the oxidation of hydrocarbons over vanadium oxide catalysts,¹⁻³ and this effect has been quantitated for the oxidation of benzene in terms of the turnover frequency.⁴ It was then interesting to investigate the effect of a TiO₂ support on the activity of V₂O₅ for the oxidation of CO.

Two kinds of TiO₂, denoted by TiO₂(a) and TiO₂(r), were used as supports (anatase and rutile, respectively). TiO₂(a) and TiO₂(r) were prepared by the hydrolyses of Ti(SO₄)₂ and TiCl₄, respectively, followed by calcination in air at 873 K for TiO₂(a) and in O₂ at 773 K for TiO₂(r). The respective BET (Brunauer-Emmett-Teller) surface areas of TiO₂(a) and TiO₂(r) were 48.2 and 16.8 m² g⁻¹. The supported vanadium oxide catalysts were prepared by impregnation of the support with an oxalic acid solution of ammonium metavanadate followed by calcination at 773 K in a stream of O₂. Unsupported V₂O₅ was prepared by the thermal decomposition of ammonium metavanadate at 773 K in an O₂ stream.⁵ The V₂O₅-TiO₂(a) (2 mol % V₂O₅)-REDOX catalyst was prepared from V₂O₅-TiO₂(a) (2 mol % V₂O₅) by a reduction-oxidation treatment, *i.e.* reduction in a stream of H₂ at 673 K for 1 h

followed by reoxidation using O₂ (20%) at 673 K for 1 h (this redox cycle was repeated 5 times).⁵ Kinetic studies were carried out using the flow reaction technique under the following conditions: 613-743 K, 4.5 % CO, and 75.2 % O₂. The number of surface V=O species on the catalyst was determined using the rectangular pulse technique.^{6,7}

Table 1 shows the rate and turnover frequency for the oxidation of CO when an excess of oxygen was present, where the reaction rate was zero order with respect to the concentration of O₂, and where the catalyst was confirmed to be in the V⁵⁺ state. Here, the turnover frequency is defined as the rate of CO₂ formation divided by the number of surface V=O species. This was done in order to eliminate a trivial effect of the TiO₂ support on the activity, *i.e.* the increase in the surface area of V₂O₅ caused by spreading the V₂O₅ on the support. As is evident from Table 1, when the content of V₂O₅ in V₂O₅-TiO₂(a) was low (*e.g.* 2 or 5 mol % V₂O₅), the turnover frequency was 5-7 times smaller than that of the unsupported V₂O₅. This means that TiO₂(a) retards the activity of V₂O₅ as catalyst for the oxidation of CO. A significant retardation was also found for the reaction using V₂O₅-TiO₂(r) (Table 1).

Table 1. Rate and turnover frequency for the oxidation of CO on V₂O₅-TiO₂ catalysts.^a

Catalyst	Content of V ₂ O ₅ /mol %	Number of surface V=O species/ $\mu\text{mol g}(\text{catalyst})^{-1}$	Rate/ $\mu\text{mol g}(\text{catalyst})^{-1} \text{ s}^{-1}$	Turnover frequency/ ks^{-1}
V ₂ O ₅ -TiO ₂ (a)	2	120	9.9	82
	5	184	9.7	53
	10	135	22.8	169
	25	60	28.4	473
	50	31	15.8	510
V ₂ O ₅ -TiO ₂ (r)	1	77	2.4	31
	2	109	10.2	94
	5	118	14.8	126
	10	105	23.2	221
	25	91	18.9	208
	50	60	16.7	279
Unsupported V ₂ O ₅	100	22	9.7	439
V ₂ O ₅ -TiO ₂ (a)-REDOX	2	134	42.1	314

^a Reaction conditions: 673 K, 4.5 mol % CO and 75.2 mol % O₂.

Although Table 1 gives data for reactions at 673 K, similar results were also found when the reactions occurred at temperatures between 673 and 743 K. Such a retarding effect by the TiO₂ support on the activity of V₂O₅ is in contrast to the known promoting effect of TiO₂ for the oxidation of hydrocarbons.¹⁻⁴

At low contents of V₂O₅, the catalyst grows epitaxially on the TiO₂ support to expose its (010) crystal face,^{1-3,7} whereas various faces are exposed on unsupported V₂O₅. It is therefore considered that a smooth V₂O₅ surface with few defects is formed for the V₂O₅-TiO₂ catalysts having a low concentration of V₂O₅, and that the number of defects increases with increasing content of V₂O₅. This suggests that the smooth V₂O₅ surface with few surface defects formed when V₂O₅ is supported on TiO₂ is responsible for the significant reduction in activity for the oxidation of CO compared with that of unsupported V₂O₅. The marked increase in the turnover frequency for the V₂O₅-TiO₂(a) (2 mol % V₂O₅) system after redox treatment (Table 1) supports the validity of this conclusion, because the severe redox treatment of V₂O₅ increases the number of surface defects.⁵ This conclusion is also compatible with those of previous studies that the surface V=O

species located in the (010) face of V₂O₅ are the active sites for the oxidation of hydrocarbons,^{1-4,8} whereas the active sites for the oxidation of CO are located at the surface defects (*e.g.* steps, kinks, or vacancies).⁵

Received, 11th February 1982; Com. 145

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